

Mohawk Finishing Products

A Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Wiping Wood™ Stain

M545- all colors

Available in quarts and gallons

Product Description: Mohawk Wiping Wood™ Stain - Semi-transparent, pigmented, solvent-based stain. Non-grain raising, fade resistant. Easy stir, soft-settling formula. Only 30 minutes drying time is needed before a lacquer sealer coat can be sprayed. Apply by spray, brush or cloth. Pigmented Wiping Stains are easier to control because there's less lapping. An ideal uniforming stain when applied over dye stains prior to sealing. A dark color tone is easily lightened with Wood Stain Reducer S-15. This stain will never bleed through the finish. Open work time can be increased by adding Wood Stain Retarder. Virtually any finish can be applied over Wiping Wood Stain: lacquer, shellac, varnish, polyurethane, acrylics and many others.

Advantages:

1. Fade resistant, non-bleeding permanent colors.
2. Application by spray, rag or brush.
3. Ultra fine ground pigments for maximum color yield.
4. Seal coat may be applied over stain after 30 minutes of dry time.
5. HAP's compliant.

Characteristics:

Weight per gallon: 7.48 – 9.14 lbs/gal

Solids % (wt): 9.36 – 36.86

Solids % (vol): 4.71 – 17.81

Dry time: Air dry @ 72° F, 35% relative humidity

To touch: 5 minutes

To handle: 10 minutes

To topcoat: 30+ minutes

VOC's (coating): 5.97 – 6.94 lbs/gal (716.89 – 833.70 g/l)

VOC's (material): 5.97 – 6.94 lbs/gal (716.89 – 833.68 g/l)

VHAP's: 0.10 – 0.55 lbs VHAP's/lbs solids

Coverage: 400 square ft/gal

Package Life: 3 years

All values theoretical; not intended to be exact QC specifications.

HMS: Health – 2, Flammability – 2, Reactivity – 0, Personal Protection – X

Specifications:

Directions: Shake or mix well before using. **New wood:** Surface must be clean, dry, free of grease, wax and dust and sanded smooth. Extremely soft wood will stain unevenly and should be sealed with Mohawk Seal & Stain™ Pre-Stain/Clear Stain Base (M545-010) before staining.

Previously Finished Wood: Remove old finishes with a good quality paint or varnish remover. If stain still remains in wood, wood bleach may be used.

Mixing: Mix thoroughly prior to application. If stain is applied by spray or brushed on soft woods, color intensity may be reduced by thinning with Mohawk Wood Stain Reducer S-15 (M650-250) or Mohawk Seal & Stain™ Pre-Stain/Clear Stain Base (M545-010) if desired.

Application: Apply with a soft brush or rag generously across grain. Let dry 5 to 10 minutes before wiping off lightly with a clean absorbent cloth. Wipe with grain, turning cloth often. Should stain dry dark or dark spots develop, wipe stained surface with cloth dampened with Mohawk Wood Stain Reducer (M650-250) to equalize color. **Drying:** If a finish coat is to be applied by spraying, Wiping Wood™ Stain can be topcoated after 30 minutes drying time. Allow 24 hours before using wood filler.

Safety and Other Precautions: Read MSDS for precautions before using product.

MSDS: If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

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