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Version 3

SAFETY DATA SHEET

Section 1. Identification

Product name : EPOXY PUTTY STICK MAHOGANY
Product code : M743-1540
Other means of identification : Not available.
Product type : Solid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications.
Use of the substance/ mixture : Coating. Paints. Painting-related materials.
Uses advised against : Not applicable.

Supplier : RPM Wood Finishes Group
2220 US Highway 70 SE, Ste 100
Hickory, NC 28602
Phone: 828-728-8266
Fax: 828-728-2409

Emergency telephone number : Chemtrec 1-800-424-9300


Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION - Category 1C
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 100% (oral), 100% (dermal), 100% (inhalation)

GHS label elements

Section 2. Hazards identification

Hazard pictograms	: 
Signal word	: Danger
Hazard statements	: <ul style="list-style-type: none"> Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. May cause cancer. Causes damage to organs through prolonged or repeated exposure.
<u>Precautionary statements</u>	
Prevention	: <ul style="list-style-type: none"> Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Do not breathe dust. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: <ul style="list-style-type: none"> IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Emits toxic fumes when heated.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: EPOXY PUTTY STICK MAHOGANY

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
Talc, not containing asbestiform fibres	≥90	14807-96-6
glass, oxide, chemicals	≥75 - ≤90	65997-17-3
bis-[4-(2,3-epoxipropoxy)phenyl]propane	≥75 - ≤90	1675-54-3
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	≥50 - ≤75	72244-98-5
Epoxy resin (MW ≤ 700)	≥10 - ≤20	25068-38-6
2,4,6-tris(dimethylaminomethyl)phenol	≥10 - ≤14	90-72-2
diiron trioxide	≥1.0 - ≤5.0	1309-37-1
bis[(dimethylamino)methyl]phenol	≥1.0 - <5.0	71074-89-0
crystalline silica, respirable powder (<10 microns)	≥1.0 - ≤5.0	14808-60-7
carbon black, respirable powder	≤1.0	1333-86-4

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Section 4. First aid measures

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Special precautions** : If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Do not store below the following temperature: 5°C (41°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Talc , not containing asbestiform fibres	ACGIH TLV (United States, 3/2019).
	TWA: 2 mg/m ³ 8 hours. Form: Respirable
	OSHA PEL Z3 (United States).
	TWA: 2 mg/m ³
glass, oxide, chemicals	OSHA PEL (United States).
	TWA: 15 mg/m ³
	TWA: 5 mg/m ³ Form: Respirable
	TWA: 15 mg/m ³ Form: Total dust
	ACGIH TLV (United States).
	TWA: 1 f/cc Form: Continuous filament glass fibers
	TWA: 5 mg/m ³ , (Inhalable) Form: Continuous filament glass fibers
	TWA: 3 mg/m ³ Form: Respirable
	TWA: 10 mg/m ³ Form: Total dust
	ACGIH TLV (United States, 3/2019).
	TWA: 5 mg/m ³ 8 hours. Form: Inhalable fraction
	TWA: 1 f/cc 8 hours. Form: Respirable fibers: length greater than 5 uM; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450X magnification (4-mm objective) phase contrast illumination.
bis-[4-(2,3-epoxipropoxy)phenyl]propane	None.
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, ether with	None.
2,2-bis(hydroxymethyl)-1,3-propanediol (4:1),	
2-hydroxy-3-mercaptopropyl ether	
Epoxy resin (MW ≤ 700)	None.
2,4,6-tris(dimethylaminomethyl)phenol	None.
diiron trioxide	OSHA PEL (United States, 5/2018).
	TWA: 10 mg/m ³ 8 hours. Form: Fume
	TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction
	TWA: 15 mg/m ³ 8 hours. Form: Total dust
	ACGIH TLV (United States, 3/2019).
	TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction
bis[(dimethylamino)methyl]phenol	None.

Section 8. Exposure controls/personal protection

crystalline silica, respirable powder (<10 microns)

ACGIH TLV (United States, 3/2019).

TWA: 0.025 mg/m³ 8 hours. Form: Respirable

OSHA PEL Z3 (United States, 6/2016).

TWA: 10 mg/m³ / (%SiO₂+2) 8 hours. Form: Respirable

TWA: 250 mppcf / (%SiO₂+5) 8 hours. Form: Respirable

OSHA PEL (United States, 5/2018).

TWA: 50 µg/m³ 8 hours. Form: Respirable dust

carbon black, respirable powder

ACGIH TLV (United States, 3/2019).

TWA: 3 mg/m³ 8 hours. Form: Inhalable fraction

OSHA PEL (United States, 5/2018).

TWA: 3.5 mg/m³ 8 hours.

Key to abbreviations

A	= Acceptable Maximum Peak	S	= Potential skin absorption
ACGIH	= American Conference of Governmental Industrial Hygienists.	SR	= Respiratory sensitization
C	= Ceiling Limit	SS	= Skin sensitization
F	= Fume	STEL	= Short term Exposure limit values
IPEL	= Internal Permissible Exposure Limit	TD	= Total dust
OSHA	= Occupational Safety and Health Administration.	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
Z	= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : nitrile neoprene
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid.
- Color** : Not available.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point** : Not available.
- Boiling point** : Not available.
- Flash point** : Closed cup: Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Evaporation rate** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 0.94
- Density (lbs / gal)** : 7.84
- Solubility** : Insoluble in the following materials: cold water.
- Partition coefficient: n-octanol/water** : Not available.
- Viscosity** : Kinematic (40°C (104°F)): Not applicable.
- Volatility** : 0% (v/v), 0% (w/w)

Section 9. Physical and chemical properties

% Solid. (w/w) : 100

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Bis-[4-(2,3-epoxipropoxy)phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
diiron trioxide	LD50 Oral	Rat	1200 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
carbon black, respirable powder	LD50 Oral	Rat	10 g/kg	-
	LD50 Oral	Rat	>10 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
bis-[4-(2,3-epoxipropoxy)phenyl]propane Epoxy resin (MW ≤ 700) 2,4,6-tris(dimethylaminomethyl)phenol	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
	Skin - Mild irritant	Rabbit	-	-	-
	Eyes - Mild irritant	Rabbit	-	-	-
	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxy)phenyl]propane Epoxy resin (MW ≤ 700) 2,4,6-tris(dimethylaminomethyl)phenol	skin	Mouse	Sensitizing
	skin	Mouse	Sensitizing
	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
glass, oxide, chemicals	-	3	-
bis-[4-(2,3-epoxipropoxy)phenyl]propane	-	3	-
diiron trioxide	-	3	-
crystalline silica, respirable powder (<10 microns)	-	1	Known to be a human carcinogen.
carbon black, respirable powder	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

Target organs : Contains material which causes damage to the following organs: liver, spleen, bone marrow.
 Contains material which may cause damage to the following organs: kidneys, lungs, cardiovascular system, upper respiratory tract, immune system, skin, eyes.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : May cause respiratory irritation.
Skin contact : Causes severe burns. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness

Inhalation : Adverse symptoms may include the following:
 respiratory tract irritation
 coughing

Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur

Ingestion : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate effects : There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MOHAWK MAHOGANY 7 WOOD REPAIR	15972.4	7119.2	N/A	N/A	N/A
bis-[4-(2,3-epoxipropoxy)phenyl]propane	15000	23000	N/A	N/A	N/A
Epoxy resin (MW ≤ 700)	2500	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
diiron trioxide	10000	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
bis-[4-(2,3-epoxipropoxy)phenyl]propane Epoxy resin (MW ≤ 700) 2,4,6-tris(dimethylaminomethyl)phenol diiron trioxide	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
	Acute LC50 175 mg/l	Fish	96 hours
	Acute EC50 >100 mg/l	Daphnia	48 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Epoxy resin (MW ≤ 700)	OECD 301F	5 % - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bis-[4-(2,3-epoxipropoxy)phenyl]propane Epoxy resin (MW ≤ 700)	-	-	Not readily
	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Epoxy resin (MW ≤ 700)	3	31	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	IATA
UN number	UN1759	UN1759	UN1759
UN proper shipping name	CORROSIVE SOLID, N.O.S. 2,4,6-tris (dimethylaminomethyl)phenol, bis[(dimethylamino)methyl] phenol	CORROSIVE SOLID, N.O.S. 2,4,6-tris (dimethylaminomethyl)phenol, bis[(dimethylamino)methyl] phenol	CORROSIVE SOLID, N.O.S. 2,4,6-tris (dimethylaminomethyl)phenol, bis[(dimethylamino)methyl] phenol
Transport hazard class (es)	8	8	8
Packing group	III	III	III
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	bis-[4-(2,3-epoxypropoxy) phenyl]propane, Epoxy resin (MW ≤ 700))	Not applicable.

Additional information

DOT : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information**United States**

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Section 15. Regulatory information

Classification : SKIN CORROSION - Category 1C
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITIZATION - Category 1
 CARCINOGENICITY - Category 1A
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Composition/information on ingredients

Name	%	Classification
Calc, not containing asbestiform fibres	≥90	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
bis-[4-(2,3-epoxipropoxy)phenyl] propane	≥75 - ≤90	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptopropyl ether	≥50 - ≤75	SKIN SENSITIZATION - Category 1B
Epoxy resin (MW ≤ 700)	≥10 - ≤20	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
2,4,6-tris(dimethylaminomethyl) phenol	≥10 - ≤14	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B
bis[(dimethylamino)methyl] phenol	≥1.0 - <5.0	SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1
crystalline silica, respirable powder (<10 microns)	≥1.0 - ≤5.0	CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
carbon black, respirable powder	≤1.0	COMBUSTIBLE DUSTS CARCINOGENICITY - Category 2

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your RPM representative.

California Prop. 65

 **WARNING:** Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * **Flammability** : 0 **Physical hazards** : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Section 16. Other information

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3 Flammability : 0 Instability : 0

Date of previous issue : 10/20/2020

Organization that prepared the MSDS : EHS

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

✔ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by RPM, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.