

SAFETY DATA SHEET

Section 1. Identification

Supplier	RPM Wood Finishes Group PO Box 22000 Hickory, NC 28603
Phone	(828) 728-8266
Emergency telephone number	CHEMTEC: (800) 424-9300 International: 703-527-3887
Product name Code	EPOXY PUTTY STICK NATURAL OAK M743-1575
Specific uses	Sealants and adhesives

Section 2. Hazards identification

OSHA/HCS status	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GHS label elements
Hazard pictograms



Signal word	Warning!
Hazard statements	Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction.

Precautionary statements

Prevention	Wear protective gloves. Wear eye or face protection. Avoid breathing dust. Wash hands thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	Not applicable.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	None known.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Ingredient name	% by weight	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - 30	25068-38-6
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	90-72-2
titanium dioxide	0.1 - 1	13463-67-7
crystalline silica, non-respirable	0.1 - 1	14808-60-7

Canada

Name	CAS number	%
Talc , not containing asbestiform fibres	14807-96-6	30 - 60
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	25068-38-6	10 - 30
glass, oxide, chemicals	65997-17-3	10 - 30
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 5
titanium dioxide	13463-67-7	0.1 - 1
crystalline silica, non-respirable	14808-60-7	0.1 - 1

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Inhalation

No known significant effects or critical hazards.

Skin contact

Causes skin irritation. May cause an allergic skin reaction.

Eye contact

Causes serious eye irritation.

Ingestion

No known significant effects or critical hazards.

Over-exposure signs/symptoms

Section 4. First aid measures

Inhalation	No specific data.
Skin contact	Adverse symptoms may include the following: irritation redness
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Ingestion	No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	No specific treatment.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	None known.

Specific hazards arising from the chemical No specific fire or explosion hazard.

National Fire Protection Association (U.S.A.)



Hazardous thermal decomposition products Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 35°C (95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	CAS #	Exposure limits
titanium dioxide	13463-67-7	ACGIH TLV (United States, 3/2017). TWA: 10 mg/m ³ 8 hours.
crystalline silica, non-respirable	14808-60-7	OSHA PEL 1989 (United States, 3/1989). TWA: 10 mg/m ³ 8 hours. Form: Total dust OSHA PEL (United States, 6/2016). TWA: 15 mg/m ³ 8 hours. Form: Total dust OSHA PEL (United States, 6/2016). TWA: 50 µg/m ³ 8 hours. Form: Respirable dust OSHA PEL Z3 (United States, 6/2016). TWA: 30 mg/m ³ / (%SiO ₂ +2) 8 hours. Form: Total dust

Canada

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	Notations
Talc , not containing asbestiform fibres	US ACGIH 3/2017	-	2	-	-	-	-	-	-	-	[a]
	AB 4/2009	-	2	-	-	-	-	-	-	-	[b]
	BC 6/2017	-	2	-	-	-	-	-	-	-	[c]
	ON 7/2015	-	2	0.1 f/cc	-	-	-	-	-	-	[d]
	QC 1/2014	-	3	-	-	-	-	-	-	-	[e]
	SK 7/2013	-	2	-	-	-	-	-	-	-	[f]
glass, oxide, chemicals	US ACGIH 3/2017	-	5	-	-	-	-	-	-	-	[g]
	US ACGIH 3/2017	-	-	1 f/cc	-	-	-	-	-	-	[h]
	AB 4/2009	-	5	1 f/cc	-	-	-	-	-	-	[i]
	BC 6/2017	-	5	-	-	-	-	-	-	-	[j]
	ON 7/2015	-	5	1 f/cc	-	-	-	-	-	-	[k]
	QC 1/2014	-	-	1 f/cc	-	-	-	-	-	-	[l]
titanium dioxide	US ACGIH 3/2017	-	10	-	-	-	-	-	-	-	[m]
	AB 4/2009	-	10	-	-	-	-	-	-	-	[n]
	BC 6/2017	-	3	-	-	-	-	-	-	-	[o]
	ON 7/2015	-	10	-	-	-	-	-	-	-	[p]
	QC 1/2014	-	10	-	-	-	-	-	-	-	[n]
	SK 7/2013	-	10	-	-	20	-	-	-	-	[n]
crystalline silica, non-respirable	QC 1/2014	-	0.1	-	-	-	-	-	-	-	[e]

Form: [a]Respirable fraction [b]Respirable particulate [c]Respirable [d]Respirable fraction. [e]Respirable dust. [f]respirable fraction [g]Inhalable fraction [h]Respirable fibers: length greater than 5 µm; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450X magnification (4-mm objective) phase contrast illumination. [i] Fibres [j]Fibres, total particulate [k]Inhalable [l]Inhalable fraction. [m]RESPIRABLE FIBRES (other than respirable asbestos fibres) : Objects, other than respirable asbestos fibres, longer than 5 µm, having a diameter of less than 3 µm and a ratio of length to diameter of more than 3 :1. [n]Total dust. [o]Respirable dust [p]Total dust

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Skin protection

Hand protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Section 9. Physical and chemical properties

Physical state

Solid.

Color

Brown.-White.

Odor

Sulfurous. Pungent. [Strong]

Odor threshold

Not available.

pH

Not available.

Melting point

Not available.

Boiling point

Not available.

Flash point

Closed cup: >93.3°C (>199.9°F) [Setaflash.] [Product does not sustain combustion.]

Evaporation rate

Not available.

Flammability (solid, gas)

Slightly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.

Lower and upper explosive (flammable) limits

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

0.938

Solubility

Not available.

Solubility in water

Not available.

Auto-ignition temperature

Not available.

Decomposition temperature

>200°C (>392°F)

Viscosity

Not available.

Aerosol product

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	No specific data.
Incompatible materials	No specific data.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
2,4,6-tris (dimethylaminomethyl)phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms	-
	Skin - Mild irritant	Rat	-	0.025 Milliliters	-
	Skin - Severe irritant	Rat	-	0.25 Milliliters	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 Micrograms Intermittent	-

Sensitization

No specific data.

Mutagenicity

No specific data.

Carcinogenicity

No specific data.

Section 11. Toxicological information

Conclusion/Summary : IARC classifies TiO₂ as a 2B carcinogen based in large part on several studies of the effects of the inhalation of TiO₂ on animals in which the TiO₂ particles were of various sizes. Particles defined as “ultrafine” have been shown to cause cancer in animals exposed to very high concentrations. A number of authorities have reviewed those studies and others involving exposure to ultrafine particles and have concluded that the effects result from overloading the respiratory system of the animals. The effects observed, according to the scientists, are not due to TiO₂ but are general responses to high levels of dust in the lungs. In addition, a carcinogenic effect of TiO₂ dust in the workers was not observed in several epidemiology studies on more than 20,000 TiO₂ industry workers in Europe and the USA, nor were other chronic diseases, including other respiratory diseases, associated with exposure to TiO₂ dust. Accordingly, we have concluded that our products should not be classified on the basis of the presence of TiO₂ in the products.

This product contains talc in a polymer matrix. Sanding the cured product may release particles containing talc with the polymer and other components of the matrix into the air. The talc contains less than 1% crystalline silica. Appropriate evaluations of the use of the product should be performed to determine if exposure to talc occurs due to handling and use. If such exposures occur, appropriate precautions must be taken to prevent exposure in excess of the OSHA Permissible Exposure Limit (PEL).

Classification

Product/ingredient name	OSHA	IARC	NTP
titanium dioxide	-	2B	-
crystalline silica, non-respirable	-	1	Known to be a human carcinogen.

Reproductive toxicity

No specific data.

Teratogenicity

No specific data.

Specific target organ toxicity (single exposure)

No specific data.

Specific target organ toxicity (repeated exposure)

No specific data.

Aspiration hazard

No specific data.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact

Causes serious eye irritation.

Inhalation

No known significant effects or critical hazards.

Skin contact

Causes skin irritation. May cause an allergic skin reaction.

Ingestion

No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation

No specific data.

Section 11. Toxicological information

Skin contact	Adverse symptoms may include the following: irritation redness
Ingestion	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Long term exposure

Potential immediate effects	Not available.
Potential delayed effects	Not available.

Potential chronic health effects

No specific data.

General	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	2299 mg/kg
Dermal	2452.3 mg/kg

Section 12. Ecological information

Toxicity

No specific data.

Persistence and degradability

No specific data.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	2.64 to 3.78	31	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low

Mobility in soil

Section 12. Ecological information

Soil/water partition coefficient (K_{oc}) Not available.

Other adverse effects No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

RCRA classification Not applicable.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN Number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

United States

U.S. Federal regulations TSCA 8(a) CDR Exempt/Partial exemption: Not determined
 United States inventory (TSCA 8b): Not determined.
 Clean Water Act (CWA) 311: acetic acid

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)

Ingredient name
 Fine mineral fibers

Conc. (% w/w)
 10 - 30

Section 15. Regulatory information

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ

Not applicable.

SARA 311/312

Classification

Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - 30	No.	No.	No.	Yes.	No.
2,4,6-tris(dimethylaminomethyl)phenol	1 - 5	No.	No.	No.	Yes.	No.
titanium dioxide	0.1 - 1	No.	No.	No.	No.	Yes.
crystalline silica, non-respirable	0.1 - 1	No.	No.	No.	No.	Yes.

State regulations

Massachusetts

The following components are listed: FIBROUS GLASS; TALC; SOAPSTONE

New York

None of the components are listed.

New Jersey

The following components are listed: SOAPSTONE; SILICA, QUARTZ; QUARTZ (SiO₂); TITANIUM DIOXIDE; TITANIUM OXIDE (TiO₂)

Pennsylvania

The following components are listed: TALC; SOAPSTONE DUST; QUARTZ DUST; QUARTZ; TITANIUM OXIDE

Minnesota Hazardous Substances

None of the components are listed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
titanium dioxide	Yes.	No.	-	-
crystalline silica, non-respirable	Yes.	No.	-	-
Talc, not containing asbestiform fibres	Yes.	No.	-	-

Canada

Canadian lists

Canadian NPRI

None of the components are listed.

CEPA Toxic substances

None of the components are listed.

EU Regulation (EC) No. 1907/2006 (REACH)

Substances of very high concern

None of the components are listed.

Inventory list

Australia

: Not determined.

Canada

: All components are listed or exempted.

China

: All components are listed or exempted.

Europe

: Not determined.

Japan

: **Japan inventory (ENCS):** Not determined.
Japan inventory (ISHL): Not determined.

Malaysia

: Not determined.

Section 15. Regulatory information

New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: Not determined.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: All components are listed or exempted.
Viet Nam	: Not determined.

Section 16. Other information

Key to abbreviations

ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973
 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 UN = United Nations

References

Not available.

 Indicates information that has changed from previously issued version.

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.