



TONE FINISH TONER STUDIO ONE BLACK

TECHNICAL DATA SHEET

PRODUCT NUMBER

M115-2809

DESCRIPTION

TONE FINISH TONER STUDIO ONE BLACK

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

| | |
|---------------------------|----------------------------------------------------------|
| Technology | Colored Lacquer Enamel |
| Color | black |
| Sheen | 20 |
| Viscosity | 24 seconds #1 Signature Zahn Cup @ 77F |
| WPG | 6.521403261 lbs/gal |
| Solids by Volume | 8.346366358 ±1% |
| Solids by Weight | 12.779653094 ±1% |
| Flash Point | -76.000000000 °F |
| HMIS | H: 2, F: 4, R: 0, P: X |
| Coating VOC (g/l) | 648.145276595 g/l |
| Coating VOC (Lb/Gal) | 5.409053766 lbs/gal |
| Material VOC (g/l) | 504.967433985 g/l |
| Material VOC (Lb/Gal) | 4.214172500 lbs/gal |
| #VOC/#Solid | 5.056524792 lbs/lbs solid |
| VHAP Ratio (#VHAP/#Solid) | 0.492841575 |
| Spread Rate | 133.875716382 sq. ft./gal @ 1.0 mil DFT (no loss) |
| Catalyst/Ratio | N/A |
| Reducer | N/A |
| Retarder | N/A |
| AirDry | 7 minutes to touch; 15 minutes to dry; overnight to pack |
| Oven Dry | N/A |
| Shelf-Life (Unopened) | 36 months |
| Pot-Life (Catalyzed) | N/A |
| Recoat Instruction | N/A |
| PH | N/A |

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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