



SHADOW TONER ORANGE

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M108-1003	SHADOW TONER ORANGE

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Nitrocellulose Lacquer with Pigment
Color	Transparent Orange
Sheen	N/A
Viscosity	N/A
WPG	6.239171470 lbs/gal
Solids by Volume	2.826487527 ±1%
Solids by Weight	4.572085483 ±1%
Flash Point	-76.000000000 °F
HMIS	H: 2, F: 4, R: 0, P: X
Coating VOC (g/l)	658.463543060 g/l
Coating VOC (Lb/Gal)	5.495164180 lbs/gal
Material VOC (g/l)	401.467433750 g/l
Material VOC (Lb/Gal)	3.350420057 lbs/gal
#VOC/#Solid	11.745134563 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.776826625
Spread Rate	45.336859933 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Mohawk Finishing Products, Division of RPM Wood Finishes Group, Inc. All rights reserved.