



ULTRA® MARK GUN POWDER

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M280-0466	ULTRA® MARK GUN POWDER

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	GREY
Sheen	N/A
Viscosity	N/A
WPG	8.469327788 lbs/gal
Solids by Volume	18.552904672 ±1%
Solids by Weight	34.475865711 ±1%
Flash Point	55.400000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	664.216166049 g/l
Coating VOC (Lb/Gal)	5.543172317 lbs/gal
Material VOC (g/l)	662.717917472 g/l
Material VOC (Lb/Gal)	5.530668782 lbs/gal
#VOC/#Solid	1.894146336 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.010469680
Spread Rate	297.588590939 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Mohawk Finishing Products, Division of RPM Wood Finishes Group, Inc. All rights reserved.