



ULTRA MARK SILK

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M280-5000,M285-5000	ULTRA MARK SILK

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	OFF WHITE
Sheen	N/A
Viscosity	N/A
WPG	9.302622881 lbs/gal
Solids by Volume	21.783763185 ±1%
Solids by Weight	41.815622436 ±1%
Flash Point	39.200000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	647.873965547 g/l
Coating VOC (Lb/Gal)	5.406789558 lbs/gal
Material VOC (g/l)	646.565289393 g/l
Material VOC (Lb/Gal)	5.395887816 lbs/gal
#VOC/#Solid	1.387135641 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.398422737
Spread Rate	349.412839041 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	24 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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