



E-Z VINYL SEALER

TECHNICAL DATA SHEET

PRODUCT NUMBER

DESCRIPTION

M610-8007,M610-8008,M610-8009,M638-21749 E-Z VINYL SEALER

PRODUCT DESCRIPTION:

Mohawk E-Z Vinyl® Sealer is designed for use under WW Lacquer, Duracoat™, VersaLac® and Ultra™ Clear Conversion Varnish. E-Z Vinyl® offers improved durability, water resistance, flexibility and adhesion compared to conventional lacquer sealers.

ADVANTAGES:

1. Ready to spray, no reduction necessary
2. Good drying and leveling properties
3. Rule 66 and HAP's compliant
4. 550 VOC compliant
5. Provides excellent tie coat adhesion
6. Recommended sealer for high moisture areas

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent base vinyl sealer
Color	Clear
Sheen	N/A
Viscosity	16 secs \pm 1 F4 Cup @ 77° F
WPG	7.499855773 lbs/gal
Solids by Volume	18.411662242 \pm 1%
Solids by Weight	25.062937971 \pm 1%
Flash Point	-4.000000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	531.970035161 g/l
Coating VOC (Lb/Gal)	4.439520932 lbs/gal
Material VOC (g/l)	250.796847425 g/l
Material VOC (Lb/Gal)	2.093008591 lbs/gal
#VOC/#Solid	1.113489484 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.243417989
Spread Rate	295.323062362 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Ready to spray; reduce solids as needed using M650-01017 Lacquer Reducer
Retarder	M650-0807 Blush Resistant Reducer 5 to 10%
AirDry	To touch: 7 min; To handle: 15 min; To recoat: 30 - 45 min
Oven Dry	User specific
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

DIRECTIONS:

Stir thoroughly before using. Apply Mohawk E-Z Vinyl® Sealer (M610-800), and allow to dry for 30-45 minutes. Sand thoroughly with 240 or finer grit steared sandpaper, and remove dust. Topcoat with Mohawk DuraCoat® Pre-Catalyzed Lacquer (M610-24XX) or VersaLac® Post Catalyzed Lacquer (M610-26XXX).

NOTES: Mohawk E-Z Vinyl® Sealer (M610-800) is manufactured at spray viscosity. Stainless spray equipment is strongly recommended.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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