



FILL-ONE PRE-CHARGED AEROSOL CONVERSION VARNISH

TECHNICAL DATA SHEET

PRODUCT NUMBER

DESCRIPTION

M984-7007

FILL-ONE PRE-CHARGED AEROSOL
CONVERSION VARNISH

PRODUCT DESCRIPTION:

This is a precharged can for use with the Fill-One Aerosol Filling System M984-7000 or the Fill-One Manual System M984-7100. It contains only solvent and propellant specifically blended for use with conversion varnish. Final properties will depend on what customer adds.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	solvent blend for conversion varnish
Color	depends on what's added
Sheen	depends on what's added
Viscosity	N/A
WPG	6.141925202 lbs/gal
Solids by Volume	0.000000000 ±1%
Solids by Weight	0.000000000 ±1%
Flash Point	-41.008000000 °F
HMIS	H: 2, F: 4, R: 0, P: X
Coating VOC (g/l)	728.309617814 g/l
Coating VOC (Lb/Gal)	6.078060002 lbs/gal
Material VOC (g/l)	649.731317226 g/l
Material VOC (Lb/Gal)	5.422289964 lbs/gal
#VOC/#Solid	0.000000000 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000000000
Spread Rate	0.000000000 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	per manufacturer's instructions
Reducer	none
Retarder	none
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	per manufacturer's instructions
Recoat Instruction	per manufacturer's instructions
PH	N/A

DIRECTIONS:

Conversion varnish should be catalyzed per label instructions. Pot life will be determined based on when material is catalyzed, not when it is filled in the can. Follow manufacturer's recommendations for dry time, recoat intervals and pot life. The material may still spray after advertised pot life is up, but film properties will not be up to conversion varnish standards.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Industrial Coatings Group, Inc.; 3194 B Hickory Blvd, Hudson, NC 28638; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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