



PRO-MARK® DARK RED MAHOGANY

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M267-0227	PRO-MARK® DARK RED MAHOGANY

PRODUCT DESCRIPTION:

The Pro-Mark® capillary marker features excellent flow. Whether you need to touch-up 1 inch or 20 feet, the Pro-Mark® Marker does it the first time and every time. The colors are the most fade resistant, the most resistant to color shift from topcoating and have the best bleed resistance. The nib offers superior flow along with the durability needed to do all normal repair work. Marks equally well with the edge, the bottom or the tip. Good adhesion to most surfaces and resistance to polishes are built into the ProMark® Marker.

ADVANTAGES:

1. Fast and easy to use.
2. Excellent flow. Will not skip even when used on porous materials.
3. Good adhesion to most surfaces and resistance to polishes.
4. Uniform color strength. Bleed resistant.
5. Nib remains usable for the life of the marker for normal applications.
6. Can be used at any angle, including upside down.
7. Highest rated lightfast dyes for complete clarity and color retention.

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent base marker
Color	Red brown
Sheen	Gloss
Viscosity	N/A
WPG	7.166598130 lbs/gal
Solids by Volume	10.782418691 ±1%
Solids by Weight	14.726303542 ±1%
Flash Point	53.600000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	731.201068732 g/l
Coating VOC (Lb/Gal)	6.102190416 lbs/gal
Material VOC (g/l)	728.345504009 g/l
Material VOC (Lb/Gal)	6.078359488 lbs/gal
#VOC/#Solid	5.759431025 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000102098
Spread Rate	172.949995804 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	Dry to touch: 3 to 5 minutes
Oven Dry	N/A
Shelf-Life (Unopened)	24 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	As needed for color

DIRECTIONS:

For scratches, stroke in direction of scratch. For worn areas, stroke in direction of wood grain. Rub off excess colorant promptly with a soft cloth.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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