



ULTRA MARK COCOA

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M280-0170	ULTRA MARK COCOA

PRODUCT DESCRIPTION:

Mohawk's Ultra Mark Markers contain light-fast pigments which seal, stain and finish in one easy operation. Ideal for edge and scratch re-coloring. Compatible with all types of finishes. For further protection, marker repairs may be sprayed over with Tone Finish® Clears as well as other lacquers, acrylics, varnishes and urethanes. There are four different style replacement nibs available, chisel point, writing point, bullet point and metallic chisel point.

ADVANTAGES:

- 1 Fast and easy to use.
- 2 Valve type tip provides fluid control.
- 3 High opacity and excellent light fastness

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent based marker
Color	Perfect brown
Sheen	Not adjusted for sheen
Viscosity	N/A
WPG	7.167565348 lbs/gal
Solids by Volume	10.560493919 ±1%
Solids by Weight	14.539509596 ±1%
Flash Point	39.200000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	733.326543714 g/l
Coating VOC (Lb/Gal)	6.119928427 lbs/gal
Material VOC (g/l)	731.511492180 g/l
Material VOC (Lb/Gal)	6.104781034 lbs/gal
#VOC/#Solid	5.857990614 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	1.918631381
Spread Rate	169.390322461 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	To touch: 5 min; To recoat: 10 min.
Oven Dry	N/A
Shelf-Life (Unopened)	24 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	If desired when dry
PH	N/A

DIRECTIONS:

Shake well before using with cap on marker. Relieve pressure by depressing nib in upright position. To start flow, press pen and nib down until wet. Mark on area to be re-colored and allow to dry. For further protection spray over with Tone Finish® Clears.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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