



WIPING WOOD STAIN MEDIUM BROWN WALNUT GAL

TECHNICAL DATA SHEET

| PRODUCT NUMBER | DESCRIPTION |
|----------------|-------------------------------------------|
| M545-2077 | WIPING WOOD STAIN MEDIUM BROWN WALNUT GAL |

PRODUCT DESCRIPTION:

Mohawk Wiping Wood™ Stains are semi-transparent, pigment based stains that are non-grain raising, fade resistant, easy to stir, soft settling formulas. Only 30 minutes drying time is needed before a lacquer sealer coat can be sprayed. Apply by spray, brush or cloth. Pigmented Wiping Stains are easier to control because there's less lapping. A dark color tone is easily lightened with Wood Stain Reducer S-15. This stain will never bleed through the finish. Virtually any Mohawk finish can be applied over Wiping Wood™ Stain; lacquer, shellac, varnish, polyurethane, acrylics and many others.

ADVANTAGES:

1. Fade resistant, non-bleeding permanent colors.
2. Application by spray, rag or brush.
3. Ultra fine ground pigments for maximum color yield.
4. Seal coat may be applied over stain after 30 minutes of dry time.
5. HAP's compliant.

PHYSICAL PROPERTIES AND SPECIFICATIONS

| | |
|---------------------------|-------------------------------------------------------|
| Technology | Solvent base pigmented wiping stain |
| Color | Brown |
| Sheen | N/A |
| Viscosity | N/A |
| WPG | 7.948002275 lbs/gal |
| Solids by Volume | 7.476683206 ±1% |
| Solids by Weight | 14.837816546 ±1% |
| Flash Point | 108.000000000 °F |
| HMIS | H: 2, F: 2, R: 0, P: X |
| Coating VOC (g/l) | 811.081070004 g/l |
| Coating VOC (Lb/Gal) | 6.768823711 lbs/gal |
| Material VOC (g/l) | 811.078015869 g/l |
| Material VOC (Lb/Gal) | 6.768798223 lbs/gal |
| #VOC/#Solid | 5.739625917 lbs/lbs solid |
| VHAP Ratio (#VHAP/#Solid) | 0.238756174 |
| Spread Rate | 119.925998624 sq. ft./gal @ 1.0 mil DFT (no loss) |
| Catalyst/Ratio | N/A |
| Reducer | M650-2507 S15 Stain Reducer; as needed for color |
| Retarder | N/A |
| AirDry | To touch; 5 min., To handle: 10 min., To topcoat: 30+ |
| Oven Dry | User determined |
| Shelf-Life (Unopened) | 36 months |
| Pot-Life (Catalyzed) | N/A |
| Recoat Instruction | N/A |

DIRECTIONS:

STIR WELL BEFORE USING. Apply generously by wiping, brushing, or spraying. Allow to flash off momentarily, then use a clean absorbent cloth to remove excess. May be intermixed with other M545 Stains to create custom colors. Allow to dry (approximately 30 minutes) before sealing or topcoating.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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