



ULTRA MAX CLEAR CONVERSION VARNISH 60 SHEEN 5-GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M615-31608	ULTRA MAX CLEAR CONVERSION VARNISH 60 SHEEN 5-GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Conversion Varnish
Color	Clear
Sheen	60
Viscosity	21 Seconds - #2 Signature Zahn Cup @77°F (25°C)
WPG	7.990394175 lbs/gal
Solids by Volume	35.648570700 ±1%
Solids by Weight	43.949699830 ±1%
Flash Point	65.000000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	536.623335692 g/l
Coating VOC (Lb/Gal)	4.478354745 lbs/gal
Material VOC (g/l)	536.585572151 g/l
Material VOC (Lb/Gal)	4.478039592 lbs/gal
#VOC/#Solid	1.275157448 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.080516861
Spread Rate	571.803074028 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	M59C0037/ 8 Oz./Gal.
Reducer	Maximum 10% by Volume with T84C0368
Retarder	Maximum 10% by Volume with T84C0123
AirDry	15 Minutes to Dust-Free / 30 Minutes to Sand
Oven Dry	5-8 Minute Flash / 15 Minutes @125°F (52°C)
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	24 hour potlife in covered/sealed container
Recoat Instruction	Sand immediately before recoat
PH	N/A
Contains UV Absorber	
Maximum dry film thickness for total system not to exceed 4 dry mils.	

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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