



WATERBORNE PRE-CATALYZED LACQUER MATTE 20 SHEEN GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-21207	WATERBORNE PRE-CATALYZED LACQUER MATTE 20 SHEEN GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic
Color	Clear
Sheen	20 +/- 3 sheen @ 5 wet mils
Viscosity	25 +/-2 # 3 Zahn Cup
WPG	8.683449054 lbs/gal
Solids by Volume	31.904919561 ±1%
Solids by Weight	34.573224408 ±1%
Flash Point	200.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	210.892535740 g/l
Coating VOC (Lb/Gal)	1.759989783 lbs/gal
Material VOC (g/l)	87.268829208 g/l
Material VOC (Lb/Gal)	0.728296273 lbs/gal
#VOC/#Solid	0.242591702 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.030125106
Spread Rate	511.754909758 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	None
Reducer	Water if needed
Retarder	1-2 oz Texanol if needed
AirDry	60 Minutes to sand
Oven Dry	N/A
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Use over A28C3000 Sealer
PH	8.2

1 Freeze/thaw cycle. If product freezes, allow 48-72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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