



WATERBORNE PRE-CATALYZED LACQUER SEMI-GLOSS 60 SHEEN GAL

TECHNICAL DATA SHEET

| PRODUCT NUMBER | DESCRIPTION |
|----------------|--|
| M640-21607 | WATERBORNE PRE-CATALYZED LACQUER SEMI-GLOSS 60 SHEEN GAL |

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

| | |
|---------------------------|---|
| Technology | Waterborne Acrylic |
| Color | Clear when dry |
| Sheen | 60 +/-3 Sheen at 5 wet mils applied |
| Viscosity | 25 +/-2 seconds #3 Signature Zahn Cup |
| WPG | 8.646056730 lbs/gal |
| Solids by Volume | 31.373677381 ±1% |
| Solids by Weight | 33.752424637 ±1% |
| Flash Point | 200.000000000 °F |
| HMIS | H: 2, F: 1, R: 0, P: X |
| Coating VOC (g/l) | 212.315334069 g/l |
| Coating VOC (Lb/Gal) | 1.771863653 lbs/gal |
| Material VOC (g/l) | 86.584137693 g/l |
| Material VOC (Lb/Gal) | 0.722582225 lbs/gal |
| #VOC/#Solid | 0.247607740 lbs/lbs solid |
| VHAP Ratio (#VHAP/#Solid) | 0.031341532 |
| Spread Rate | 503.233785191 sq. ft./gal @ 1.0 mil DFT (no loss) |
| Catalyst/Ratio | None |
| Reducer | Ready to spray-Add water if needed |
| Retarder | Up to 4 oz/Gal Texanol if needed for open time |
| AirDry | Use over A28C3500 Sealer, or as self-seal. |
| Oven Dry | Customer specific |
| Shelf-Life (Unopened) | 12 months |
| Pot-Life (Catalyzed) | N/A |
| Recoat Instruction | Dry Minimum 1 hour. Scuff sand with 320 grit prior to recoat. |
| PH | 8.2 |

1 Freeze/thaw cycle. If product freezes, allow 48-72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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