



ENDURAGREEN INTERIOR ACRYLIC SEMI-GLOSS 60 SHEEN 5 GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-40608	ENDURAGREEN INTERIOR ACRYLIC SEMI-GLOSS 60 SHEEN 5 GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic
Color	Clear when dry
Sheen	60 +/-3 Sheen at 5 wet mils applied
Viscosity	25 +/-2 seconds #3 Signature Zahn Cup
WPG	8.652061463 lbs/gal
Solids by Volume	31.424529989 ±1%
Solids by Weight	33.806320160 ±1%
Flash Point	0.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	212.253952747 g/l
Coating VOC (Lb/Gal)	1.771351399 lbs/gal
Material VOC (g/l)	86.573781611 g/l
Material VOC (Lb/Gal)	0.722495799 lbs/gal
#VOC/#Solid	0.247011874 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.031122163
Spread Rate	504.047292945 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	None
Reducer	Ready to spray-Add water if needed
Retarder	Up to 4 oz/Gal 745-700 if needed for open time
AirDry	Use over 640-4000 Sealer, or as self-seal.
Oven Dry	Customer specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Dry Minimum 1 hour. Scuff sand with 320 grit prior to recoat.
PH	8.2

1 Freeze/thaw cycle. If product freezes, allow 48-72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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