

TECHNICAL DATA SHEET

ENDURAGREEN INTERIOR ACRYLIC GLOSS 80 SHEEN 5 GAL

PRODUCT NUMBER	DESCRIPTION
M640-40808	ENDURAGREEN INTERIOR ACRYLIC GLOSS 80 SHEEN 5 GAL

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic	
Color	Clear when dry	
Sheen	Full Gloss @ 5 wet mils applied	
Viscosity	25+/-2 Seconds #3 Signature Zahn Cup	
WPG	8.642756529 lbs/gal	
Solids by Volume	30.653006013 ±1%	
Solids by Weight	33.016897947 ±1%	
Flash Point	0.000000000 °F	
HMIS	H: 2, F: 1, R: 0, P: X	
Coating VOC (g/I)	221.535954305 g/l	
Coating VOC (Lb/Gal)	1.848804639 lbs/gal	
Material VOC (g/l)	89.291321576 g/l	
Material VOC (Lb/Gal)	0.745174850 lbs/gal	
#VOC/#Solid	0.261137741 lbs/lbs solid	
VHAP Ratio (#VHAP/#Solid)	0.031889643	
Spread Rate	491.671669104 sq. ft./gal @ 1.0 mil DFT (no loss)	
Catalyst/Ratio	N/A	
Reducer	Ready to Sparay - Add Water if Needed	
Retarder	Up to 4 oz/Gal 745-700 if needed for open time	
AirDry	Use over 745-700 Sealer, or as self-seal	
Oven Dry	Customer Specific	
Shelf-Life (Unopened)	12 months	
Pot-Life (Catalyzed)	N/A	
Recoat Instruction	Dry Minimum 1 Hour -Scuff sand with 320 grit prior to recoat	
PH	8	

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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