



ENDURAGREEN INTERIOR ACRYLIC WHITE SEMI-GLOSS 60 SHEEN 5 GA

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M640-41608	ENDURAGREEN INTERIOR ACRYLIC WHITE SEMI-GLOSS 60 SHEEN 5 GA

PRODUCT DESCRIPTION:

N/A

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne Acrylic
Color	White
Sheen	60 +/- 3 @ 4 wet mils applied
Viscosity	15-20 #3 Zahn Cup
WPG	9.652749974 lbs/gal
Solids by Volume	26.735820001 ±1%
Solids by Weight	36.606076662 ±1%
Flash Point	200.000000000 °F
HMIS	H: 2, F: 1, R: 0, P: X
Coating VOC (g/l)	137.398033533 g/l
Coating VOC (Lb/Gal)	1.146646250 lbs/gal
Material VOC (g/l)	43.338198801 g/l
Material VOC (Lb/Gal)	0.361676087 lbs/gal
#VOC/#Solid	0.102356530 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000425746
Spread Rate	428.842552816 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Water if needed
Retarder	Propylene Glycol if needed 1-3 oz per gallon
AirDry	30 Minutes to sand
Oven Dry	Customer specific
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Dry 1 hour minimum, scuff sand with 320 grit prior to recoat.
PH	8.2

1 freeze/thaw cycle. If product freezes, allow 48 to 72 hours to recover.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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