



# FLASH-OFF CONTROL SOLVENT GAL

## TECHNICAL DATA SHEET

### PRODUCT NUMBER

M716-5007

### DESCRIPTION

FLASH-OFF CONTROL SOLVENT GAL

### PRODUCT DESCRIPTION:

Flash-Off™ Control Solvent improves the flow of lacquers without substantially affecting the overall drying of the system. Only a few ounces of Flash-Off™ Control Solvent per gallon of lacquer are needed to eliminate over spray roughness in the finish.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	N/A
Color	clear amber tint
Sheen	N/A
Viscosity	N/A
WPG	6.776278040 lbs/gal
Solids by Volume	0.000000000 ±1%
Solids by Weight	0.000000000 ±1%
Flash Point	96.800000000 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	811.974292421 g/l
Coating VOC (Lb/Gal)	6.776278040 lbs/gal
Material VOC (g/l)	811.974292421 g/l
Material VOC (Lb/Gal)	6.776278040 lbs/gal
#VOC/#Solid	0.000000000 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.000000000
Spread Rate	0.000000000 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

### DIRECTIONS:

Add 3 to 5 ounces per gallon in all Mohawk nitrocellulose, pre-catalyzed lacquer and post-catalyzed lacquer coatings. More may be added up to 10% by volume if needed but it will increase dry time. Do not add to water base lacquers or conversion varnishes. NOTES: Addition of Flash-Off™ Control Solvent will lower viscosity and excessive amounts will increase dry time. Use as only as needed to correct the issue.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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