

Mohawk

Finishing Products, Inc.

Product Data Sheet

Heavy Bodied GLAZING STAIN

M506- ALL COLORS

M506- 000 CLEAR

AVAILABLE IN QUARTS, GALLONS

Product Description: Mohawk Heavy Bodied Glazing Stains have a new improved formula with the texture of cream for better control and easier distribution of the glaze finish without dripping or running. Heavy Bodied Glazing Stains are manufactured from the finest refined non-break Linseed Oil and micronized pigment colors. All colors can be intermixed to achieve additional shades. Colors are very concentrated and can be let down only with Mohawk Heavy Bodied Clear Glaze if a weaker glaze is needed. Heavy Bodied Clear Glaze can be tinted with Base Concentrate Colors. All Wood Stain (M545) colors can also be obtained in Glazing Stain as part of our Custom Order process.

Advantages:

Glazes are excellent for special effects:

1. Highlights.
2. Grain.
3. Color contrast.
4. Antiquing.
5. Frosting.
6. Splatter or distressed appearance.
7. Marbleized texture.
8. Metallic effects by addition of small amounts of bronzing powders.

Product Limitations:

1. Rags or other materials containing this product may oxidize and ignite. All contaminated materials should be immersed in water immediately to avoid spontaneous combustion.

Characteristics:

*Weight per gallon: 7.89 - 8.96 lbs/gal

Flashpoint: Clear - 105F/41C; Color - 96F/36C

Package Viscosity: Clear - 74-80KU/ 175 grams

Color - 65-70KU/ 125 grams

Dry time: Air dry @ 77F, 50% RH

To seal: 1-2 hours minimum / 6 hours maximum

Volatile Organic Compounds (VOC):

Clear: 535 GPL, 4.5 lb/gal

Not to exceed Color: 574 GPL, 4.8 lb/gal

*Spec. Gravity: .95 - 1.07

Boiling Range: 302F/150C - 311F/155C

*Non Volatile (wt): 43 - 50%

Coverage: 625 sq. ft./gal

Package Life: 3 years

Air Quality Data: Photochemically Reactive

Hazardous Air Pollutants:

Clear: 0.00 lb./1 lb. solids

Color: 0.10 - 0.19 lb./1 lb. solids

*Depending upon color

HMIS: (M506-000)

Health: 1

Flammability: 2

Reactivity: 0

Personal Protection: B

HMIS: (M506-Color)

Health: 1

Flammability: 3

Reactivity: 0

Personal Protection: B

Specifications: Mohawk's Heavy Bodied Glaze can be applied by rag, brush, pad and spray. It can be used to highlight or to blend in areas. Several coats may be used for antiquing, graining and marbling. This Glazing Stain has good open time and can be recoated within 1-2 hours. Glaze may be applied over enameled surfaces to achieve appearance of any antique base color. Colors can contrast or harmonize depending on the effect desired. Clear Glazing Stain is used to reduce the intensity of the colored Glazing Stains to whatever level is necessary.

Directions: On a sealed surface, apply coat of glazing stain with glazing brush, painting one side at a time. Long even strokes with the grain produce the best results.

For highlighting, allow Glazing Stain to set a short period, then lightly wipe areas using cheesecloth. Wipe other areas more heavily to remove more of glaze that has been applied. Use a dry brush to work sculptured areas. If glaze becomes too tacky, a mist coat of Mineral Spirits M650-230 or a rag dampened with mineral spirits will assist in application and yield the desired effect.

Steel wool method: an alternate method to achieve random grain appearance is by using 3/0 steel wool. Work with the grain using long pendulum type strokes in a sweeping motion. Work strokes into one another and novelty grain appearance is achieved.

Setting glaze with lacquer:

1. Allow surface to dry 1 hour.
2. Apply mist coat of nitrocellulose lacquer. This will set the glaze.
3. Respray with heavier passes, allowing time for solvent flash off between passes. Allow lacquer to dry thoroughly before completing finishing.
4. Apply finish coats to achieve desired appearance.

Note: Glaze must be topcoated within 6 hours of application to insure lifting will not occur.

Safety Cautions: Contents are FLAMMABLE. Heavy Bodied Clear Glaze (M506-000) is COMBUSTIBLE. Keep away from heat, sparks and open flame. During use and until all vapors are gone, keep area well ventilated.

Avoid breathing vapor and spray mist. USE ONLY WITH ADEQUATE VENTILATION. Avoid contact with skin and eyes. Wash hands after using.

Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN

MSDS: If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products, Inc.

4715 STHWY 30

Amsterdam, NY 12010-7417

Phone: 518-843-1380

Fax: 518-842-3551