

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Xpert™ Toner Base

M540-1077

116 fl. oz. fill to allow colorant addition.

Product Description: Mohawk Xpert™ Toner Base is a spray on and no wipe, low solid, vinyl, tint base that is used with Mohawk Xpert™ Colorants (M844's series) to create custom, semi-transparent pigmented toner colors. Toners are commonly used under a wiping stain or glaze to help establish an even background color by blending the natural variation of interior wooden surfaces to a uniform color. It may be used as a stand alone color that offers better hiding and even tone than dye stains.

- Can be used to create “No Wipe” type stain colors
- Perfect for blending multi-species of wood to a uniform color.
- Do not exceed more than 12 ounces per gallon of total colorant.

Characteristics:

Weight per gallon: 6.87 lbs/gal

Solids % (wt): 1.11

Solids % (vol): .92

Flashpoint: -4° F (calc)

Dry time: Air dry @ 77° F, 50% relative humidity

To handle: 10-15 minutes

To topcoat: 15-30 minutes

VOC's (coating): 6.8 lbs/gal (819 g/l)

VOC's (material): 5.5 lbs/gal (657 g/l)

VHAP's: 0.0 lbs VHAP's/lbs solids

Coverage: 250-300 square ft/gal

Package Life: 3 years

HMIS: Health – 2, Flammability – 3, Reactivity – 0, Personal Protection – X

Specifications:

Directions: Stir product thoroughly after opening. Tint to desired custom color using Mohawk Xpert™ Colorants (M844 series). Spray on evenly in light, multiple coats until desired background color is achieved and allow to dry 15 – 30 minutes. Apply a washcoat or sealer coat to lock in the toner color before applying a Mohawk wiping stain or glaze. Seal and finish with your choice of Mohawk sealers or topcoats.

Safety and Other Precautions: Read MSDS for precautions before using product.

MSDS: If Material Safety Data Sheet is required, contact:

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