



WIPING WOOD™ STAIN SADDLE GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M545-10027	WIPING WOOD™ STAIN SADDLE GAL

PRODUCT DESCRIPTION:

Mohawk Wiping Wood™ Stains are semi-transparent, pigment based stains that are non-grain raising, fade resistant, easy to stir, soft settling formulas. Only 30 minutes drying time is needed before a lacquer sealer coat can be sprayed. Apply by spray, brush or cloth. Pigmented Wiping Stains are easier to control because there's less lapping. A dark color tone is easily lightened with Wood Stain Reducer S-15. This stain will never bleed through the finish. Virtually any Mohawk finish can be applied over Wiping Wood™ Stain; lacquer, shellac, varnish, polyurethane, acrylics and many others.

ADVANTAGES:

1. New Formula
2. More viscosity
3. Lower odor
4. Faster color development

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Oil base pigmented wiping stain
Color	BROWN
Sheen	N/A
Viscosity	N/A
WPG	7.51 lbs/gal
Solids by Volume	28.21 ±1%
Solids by Weight	39.58 ±1%
Flash Point	32.00 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l)	543.70 g/l
Coating VOC (Lb/Gal)	4.54 lbs/gal
Material VOC (g/l)	543.66 g/l
Material VOC (Lb/Gal)	4.54 lbs/gal
#VOC/#Solid	1.53 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.01
Spread Rate	452.57 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	M650-2507 S-15 Stain Reducer; as needed for color
Retarder	N/A
AirDry	To touch: 5 min., To handle: 10 min., To topcoat: 30+ min.
Oven Dry	User determined
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A

DIRECTIONS:

STIR WELL BEFORE USING. Apply generously by wiping, brushing, or spraying. Allow to flash off momentarily, then use a clean absorbent cloth to remove excess. May be intermixed with other M545 Stains to create custom colors. Allow to dry (approximately 30 minutes) before sealing or topcoating.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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