



FINISHER'S CHOICE™ CLEAR LACQUER FLAT 10 SHEEN 5 GAL

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M612-25108	FINISHER'S CHOICE™ CLEAR LACQUER FLAT 10 SHEEN 5 GAL

PRODUCT DESCRIPTION:

Mohawk Clear WW Lacquer Sealer is a nitrocellulose-based sealer designed to powder when sanded and provide a good base for lacquer topcoats. Not recommended to be used under pre or post catalyzed topcoats.

ADVANTAGES:

1. Easy to use, ready to spray
2. 275 VOC compliant
3. Sands readily without clogging sandpaper
4. Good drying and leveling properties
5. Good cold check resistance
6. Fillers used in Mohawk Lacquer Sealer have good clarity.
Will not leave finish semi-opaque or milky in appearance
7. Provides a good base for Nitrocellulose finishing topcoats

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent based nitrocellulose lacquer
Color	Clear
Sheen	10° ± 2°; Flat
Viscosity	32 seconds, Zahn 1 sig @ 77° F
WPG	7.68 lbs/gal
Solids by Volume	14.34 ±1%
Solids by Weight	20.74 ±1%
Flash Point	-4.00 °F
HMIS	H: 2, F: 3, R: 0, P: X
Coating VOC (g/l as packaged)	265.79 g/l
Coating VOC (Lb/Gal)	2.22 lbs/gal
Material VOC (g/l)	54.18 g/l
Material VOC (Lb/Gal)	0.45 lbs/gal
#VOC/#Solid	0.28 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.02
Spread Rate	230.05 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	M650-0017 Acetone, as needed
Retarder	M612-1047 Retarder for low VOC coatings
AirDry	To touch; 7 min, To handle, 15 min, To recoat: 60 min
Oven Dry	User specific
Shelf-Life (Unopened)	12 months

Pot-Life (Catalyzed)	N/A
Recoat Instruction	Scuff sand aggressively using 320 grit sandpaper between coats
PH	N/A

DIRECTIONS:

This is a VOC compliant product. No Reduction is necessary. Stir thoroughly before and frequently throughout use. Apply in light, even coats of no more than 3-4 wet mils. If two coats are needed, sand the first coat aggressively with 320 grit sandpaper. Apply the second coat in a light, even coat of no more than 3-4 wet mils, allow to dry and sanded with 320 grit sandpaper. All Mohawk 275 VOC formulations are high solids products, which build very quickly. Total film build of the entire system, including topcoats, should not exceed 4 dry mils. Excessive build may lead to poor adhesion, cracking or cold check problems. Remove sanding dust before topcoat application. Topcoat with Clear WW Lacquer (M612-2500 series). Mohawk Acetone (M650-001) or Mohawk Clean Up Solvent (M650-900) is recommended for equipment clean up. Mohawk Retarder for Low VOC Coatings (M612-1056) is recommended if a flow enhancer is needed.

Note: If further reduction is required, Mohawk Acetone (M650-001) is recommended. Recoating Clear WW Lacquer Sealer (M612-2500) should take place after 30-45 minutes of dry time or after a fresh sanding. Stainless spray equipment is strongly recommended. Total dry film of the entire system, including topcoats, should not exceed 4 mils. All products should be stirred properly before being used and also continuously agitated while in use to insure product consistency from start to finish. Filtering at every opportunity is suggested. The system should be pre-tested on the wood to be finished under application conditions. Mixing with other products or finish systems is not recommended. Mohawk Finishing Products will not be held liable for finish failure resulting from mixing products or systems. This product is formulated for interior applications and is not recommended or tested for exterior use.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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