

Mohawk

Finishing Products, Inc.

Product Data Sheet

COLORED LACQUER (BLACK)

M625-010 (GLOSS), 020 (SATIN)

Available in gallon containers & 5 gallon sizes

Product Description: Mohawk's "Black Lacquer" is a nitrocellulose spray coating formulated with durability as the first priority. It's intent for interior use provides for use on wood and wood products. For best results use our Primer Surfacer M620-110.

Advantages:

1. Excellent color depth.
2. Superior flow & blush resistance.
3. Durable finish.

Product Limitations:

1. Designed for interior use only.

Characteristics:

Weight per gallon: 7.70 ± 0.1%

Flashpoint: 30° F/ -1c

Package viscosity: 23-25 seconds #3 Zahn cup

Dry time: Air dry @ 72 F, 35% relative humidity

To touch: 10 minutes

To handle: 15 minutes

To sand: 30 minutes

To recoat: 30 minutes

To package: overnight

Gloss ° Meter Readings:

Gloss 85+

Satin 45-50

Volatile Organic Compounds (VOC):

Not to exceed 675 grams/liter, 5.65 lbs/gal.

Spec. Gravity: 0.925 ± 0.01

Boiling Range: 180 F/82 c

Non Volatile (wt.) 26.8 ± 0.5%

Package Life: 3 years

Coverage: 300 square feet/gallon

Air Quality Data: Photochemically Reactive

Hazardous Air Pollutants: 0.75 lb. max/1 lb. solids

HMIS:

Health: 1

Flammability: 3

Reactivity: 0

Personal Protection: B

Specifications:

Directions:

For satisfactory performance of lacquer sealers and topcoats, the following practices must be observed.

1. **PREPARATION OF SURFACE:** Surface must be clean, dry and finely sanded with 6/0 sandpaper. Seal surface with Mohawk Sanding Sealer. Observe instructions for application and drying.
2. **APPLICATION:** Mohawk colored Lacquers should be reduced 1 to 1 by volume with Mohawk Lacquer Reducer 2255. ***After reduction with Lacquer Reducer, Mohawk Colored Lacquers are HAPs/RULE 66 COMPLIANT.**
Recommended spray pressure is 50 lbs. On especially damp humid days to prevent “blushing”, orange peeling, or to increase flowout – add Mohawk 650-080() Blush Resistant Reducer instead of Reducer 2255. Use Mohawk Lacquer Reducer for clean up.
3. **DRYING:** Avoid placing coated article in direct drafts or too close to heat sources, such as radiators. The following drying times are those for room temperatures of 70-85 degrees F. Cooler temperatures will require longer drying times. Allow 1 hour drying time between coats and allow 18-24 hours overnight before rubbing.
4. **RUBBING:** Rubbing may be accomplished with 3F Pumice and Oil or the following procedure:
 - a. Sand with 360 wet or dry sandpaper and Mohawk Rub Cut Oil until surface is level.
 - b. Use Level II Liquid Compounds following label directions.

IMPORTANT: Agitate all sealers and flat lacquers before using.

Safety Cautions: Contents are **EXTREMELY FLAMMABLE**. Vapors may ignite **EXPLOSIVELY**. Keep away from heat, sparks and open flame. During use and until all vapors are gone, keep area well ventilated. Avoid breathing of vapor. **USE ONLY WITH ADEQUATE VENTILATION**. Avoid contact with skin and eyes. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

KEEP OUT OF REACH OF CHILDREN

MSDS: If Material Safety Data Sheet is required, contact:

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