Mohawk Finishing Products
Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Waterborne Crackle
M646-125
Available in quarts

Product Description: Mohawk’s Waterborne Crackle is a clear specialty, decorative product that creates a crackle affect and mimics old worn, deteriorating finishes by crackling a waterborne finish that is applied over it. It is a waterborne medium material that is applied over either a solvent or waterborne sealer or finish and then it must be topcoated with a waterborne clear or opaque coating.

The Waterborne Crackle may be spray or brush applied. The heavier it is applied then the more dramatic and larger the crackling affect will be. If brush applied, the cracks will follow the same direction as it was brushed on.

Advantages:
- Use to crackle in spots or an entire area
- Brush or spray applied
- Contains no formaldehyde
- Low odor
- Meets Federal & State VOC Requirements

Characteristics:
Weight per gallon: 8.62lbs/gal
Solids % (wt): 14.36
Solids % (vol): 11.54
Package viscosity: 43 - 45 seconds, # 4 Ford cup
VOC’s (coating): .12 lbs/gal (14.46 g/l)
VOC’s (material): .01 lbs/gal (1.70 g/l)
VHAP’s: .001 lbs VHAP’s/lb solids
Package life: 1 year
Spread rate: 185 sq ft/gal @ 1 dry mil
All values theoretical; not intended to be exact QC specifications.
HMIS: Health – 1, Flammability – 2, Reactivity – 0, Personal Protection - X

Directions: Stir thoroughly before use. Apply over a sealer, primer or painted surface by brushing or spraying. Heavier applications will yield larger cracks. Allow to dry for 15-20 minutes or until it begins to dry to a dull sheen. Apply either a waterborne clear or opaque topcoat. Some reduction with small amounts of water may be needed if spray applied. Notes: Protect from freezing. Crackle affect will follow the direction of the brush strokes in which it was applied when topcoated with a waterborne finish. Flush equipment and fluid lines after use with warm tap water.
NOTE: Mohawk's Waterborne Crackle creates a crackle affect by crackling a waterborne finish that is applied over it. Waterborne Crackle is applied over a solvent or waterborne sealer or finish and then it must be topcoated with a waterborne clear or opaque coating. Waterborne Crackle may be spray or brush applied. The heavier it is applied, the more dramatic and larger the crackling affect will be.

Safety and Other Precautions: Read MSDS for precautions before using product.

MSDS: If Material Safety Data Sheet is required, contact:
Mohawk Finishing Products
Division of RPM Wood Finishes Group, Inc.
P.O. Box 22000 Phone: 1-800-545-0047
Hickory, NC 28603 Fax: 1-800-721-1545

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