

# Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

## Product Data Sheet

### Flash-Off™ Control Solvent

M716-5007

Gallon

**Product Description:** Flash-Off™ Control Solvent improves the flow of lacquers without substantially affecting the overall drying of the system. Only a few ounces of Flash-Off™ Control Solvent per gallon of lacquer are needed to eliminate over spray roughness in the finish.

Advantages:

1. Improves system flow
2. Eliminates over spray
3. Does not extend dry time with recommended amounts

### Characteristics:

Weight per gallon: 6.78

Solids % (wt): 0.0

Solids % (vol): 0.0

VOC's (coating): 6.76 lbs/gal ( 812.0 g/l)

VOC's (material): 6.76 lbs/gal ( 812.0 g/l)

VHAP's: 2.0% by weight (0.136 lbs/gal)

Package life: 3 years

All values theoretical; not intended to be exact QC specifications.

HMSI: Health – 2, Flammability – 3, Reactivity – 0, Personal Protection - X

**Directions:** Add 3 to 5 ounces per gallon in all Mohawk nitrocellulose, pre-catalyzed lacquer and post-catalyzed lacquer coatings. More may be added up to 10% by volume if needed but it will increase dry time. Do not add to water base lacquers or conversion varnishes.

**Notes:** Addition of Flash-Off™ Control Solvent will lower viscosity and excessive amounts will increase dry time. Use as only as needed to correct the issue.

**Safety and Other Precautions:** Read MSDS for precautions before using product.

**MSDS:** If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

P.O. Box 22000

Phone: 1-800-545-0047

Hickory, NC 28603

Fax: 1-800-721-1545