Mohawk Finishing Products
Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Hot Stuff Instant Glue
M745-351 (Original), 352 (Gap Filling), 353 (Ultra Gap Filling)
Available in 1 & 2 ounce sizes

Product Description: Mohawk’s “Hot Stuff Instant Glue” system is available in three (3) different viscosity levels. The highest viscosity is suitable for use on items with the greatest gap difference between parts to be bonded. The Mohawk M745-3540 accelerator is used to decrease the time necessary to bond.

Advantages:
1. Easy to use
2. Short curing time, bonds in seconds
3. Very strong repair

Product Limitations:
1. Caution bonds skin in seconds

Characteristics:
Appearance: clear to light straw colored liquid
Odor: sharp, irritating
Specific gravity: 1.0156 @ 75ºF
VOC: (EPA Method 24) 87.1%; 914.55 g/l (California SCAQMD Method 316b)
Air quality data: Non-Photochemically Reactive
HAPs: 0.0 lb / 1 lb solids
Package life: 1 year unopened
Storage: unopened container in dry location
Optimal storage for factory sealed containers: 36º F to 46º F (once opened, do not return to cold storage, keep used containers in a dry location)
Clean up: M745-3545 Instant Glue Solvent (not to be used as a reducer)

HMIS: Health – 2, Flammability – 2, Reactivity – 1, Personal Protection – X

Specifications:
Directions: For best performance bond surfaces should be clean and free from grease. Excess adhesive can be dissolved with Hot Stuff Glue Solvent. Use Hot Stuff Ncf Quick Adhesive Activator Aerosol to speed curing.
**Safety Cautions:** Flammable! Vapor harmful. Irritating to eyes and mucus membranes. Avoid contact with skin and eyes. Skin contact may cause burns. Contains: ethyl cyanoacrylate, methyl methacrylate, hydroquinone

**Precautions:** Use only with adequate ventilation. Do not breathe vapors. Do not get in eyes, on skin or clothing. Wash hands after using. Bonds skin rapidly and strongly. Skin and eye irritant. Keep container closed when not in use. KEEP OUT OF REACH OF CHILDREN!

**First Aid:** If affected by product remove to fresh air and consult Physician if symptoms persist. Skin contact, wash with warm water and soap. Eye contact, flush with plenty of water and consult Physician.

See Material Safety Data Sheet (MSDS) for complete information and first aid.

**MSDS:** If Material Safety Data Sheet is required, contact:
Mohawk Finishing Products
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P.O. Box 22000 Phone: 1-800-545-0047
Hickory, NC 28603 Fax: 1-800-721-1545