

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

Product Data Sheet

Waterborne Bubble Breaker Architectural

MA647-1105

Available in pints

Product Description: Mohawk Waterborne Bubble Breaker is an additive for the Waterborne Pre-Catalyzed Lacquer, Wood Tone Sealer, and Waterborne Conversion Varnish. Bubble breaker will eliminate small bubbles that could appear on the finished surface when spraying at high temperatures and high humidity. Begin by adding Bubble Breaker at 1 oz/gallon. Do not exceed 3 oz/gallon. Electric drill mixing equipment is preferred. If electric equipment is not available, mix very well for at least 3-4 minutes. If Bubble Breaker is not incorporated well, fisheyes may appear. If this happens, simply continue to mix the product with the Bubble Breaker addition aggressively for another 3-4 minutes.

Advantages:

- Zero VOC
- Contains No Lead
- Contains No Formaldehyde
- Water clean up
- Use with any Mohawk Waterborne Sealer or Topcoat

Characteristics:

Weight per gallon: 8.35 lbs/gal

Solids % (wt): 25.1

Solids % (vol): 25.1

Ph: 7.5 ± 1.5

VOC's (coating): 0.0 lbs/gal (0.0 g/l)

VOC's (material): 0.0 lbs/gal (0.0 g/l)

VHAP's: 0.0 lbs VHAP's/lb solids

Package life: 1 year

All values theoretical; not intended to be exact QC specifications.

HMIS: Health – 1, Flammability – 0, Reactivity – 0, Personal Protection - X

Directions: Add Mohawk Waterborne Bubble Breaker in small increments, not to exceed 3% of the total volume to materials that have excessive bubbles which do not flow out of the film. Stir thoroughly (with electric mixing equipment if available) after adding Mohawk Waterborne Bubble Breaker to assure uniform mixture of material.

NOTES: Protect from freezing. Stir with wood stir stick or electric mixing equipment to prevent scratching the liner of can. This product needs thorough mixing to incorporate properly into material. Simple, light stirring for 30 seconds is not sufficient. Stainless steel spray equipment is recommended to avoid iron contamination (discoloration). Flush equipment and fluid lines after use with warm tap water.

Safety and Other Precautions: Read MSDS for precautions before using product.

MSDS: If Material Safety Data Sheet is required, contact:

Mohawk Finishing Products

Division of RPM Wood Finishes Group, Inc.

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